

ABSTRACT OF THE DISCLOSURE

A forging blank for a golf club head is made by casting and includes at least one bending portion, a club head portion extending from an end of the bending portion, and a hosel portion extending from the other end of the bending portion. The angled bending portion of the forging blank reduces the deformation of the forging blank during a forging step that fills cinder holes in the forging blank. A golf club head can be manufactured with fewer forging molds without sacrificing the structure of the golf club head.